## SHIELDTITE® MIL MIL-PRF-24758A(SH) **CUTTING AND FITTING INSTALLATION**

Use a band saw with a 1/2-inch wide x 0.025-inch thick, 24 teeth per inch blade, no set. Blade speed should be approximately 350 feet per minute. A hacksaw may be used to cut conduit.







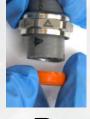






















## **!** CAUTION

**Cutting and deburring** conduit may cause injury. Always wear eye, ear and hand protection.

## Conduit Band saw **Cutting Tips**

- Make sure conduit is perpendicular,  $\perp$ , to the band saw blade.
- Avoid kickback by evenly pressing the conduit against the moving blade.
- Roll the top of the hose to the blade \ to finish the cut.

## Fitting Installation Tips

- Before installing a fitting, cut, file away or crimp burrs on the conduit end. Make sure rough edges are removed from inside and outside the conduit.
- Disassemble the fitting.
- Put the clamping nut (A) then sealing ring (B) on the conduit.
- Fully tighten the ferrule (C) in the conduit.
- Fully tighten the fitting body (D) on the clamping nut (A) to UL or CSA torque.

ANAMET Electrical, Inc.

